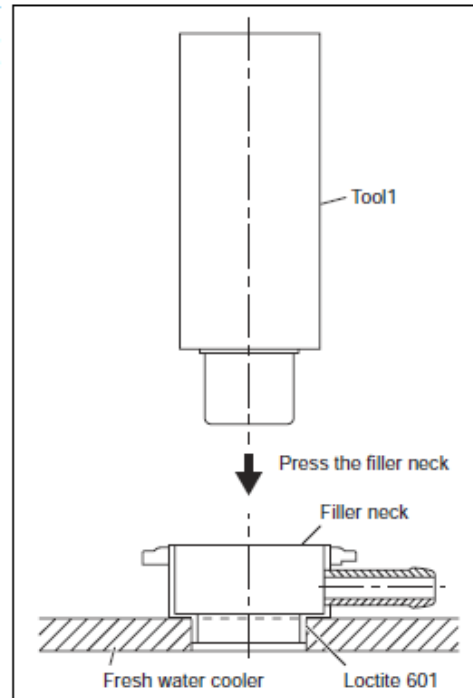
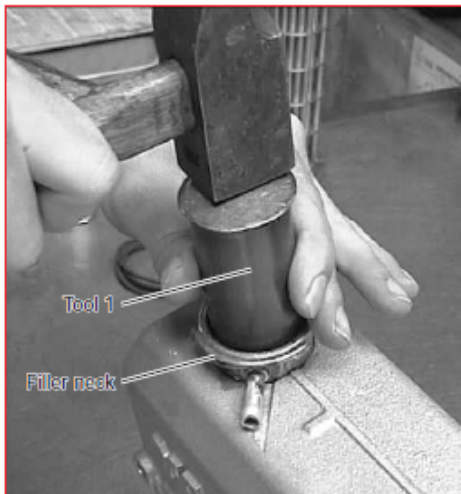


9.5.4 Replacing filler neck

- 1) Take out the copper pipe inside the filler neck with striking a circumference with a driver and so on. When the filler neck is removed, remove it with being careful not to damage the fresh water cooler, and scrap it.
- 2) Clean both new filler neck and the insertion part of fresh water cooler. Apply T7471 type activator or equivalent on both the surfaces and let it evaporate.
- 3) Apply Loctite 603 (improved 601) glue or equivalent on filler neck outside contour and press the filler neck into the fresh water cooler with the special tool.



- 4) To fix the filler neck on the fresh water cooler, press the small copper tube inside the filler neck with the special tool.

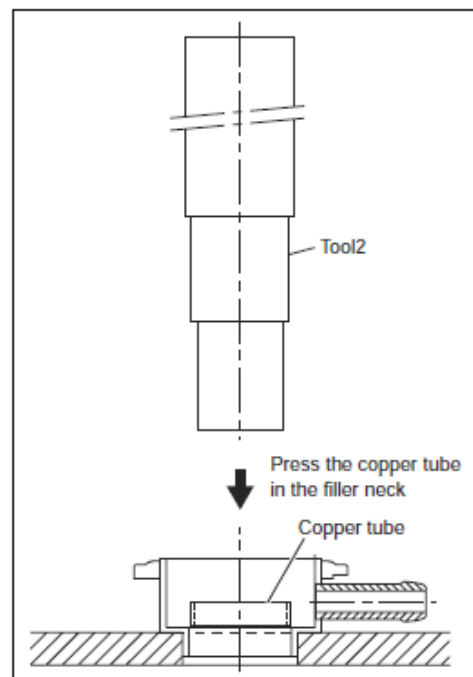
Note:

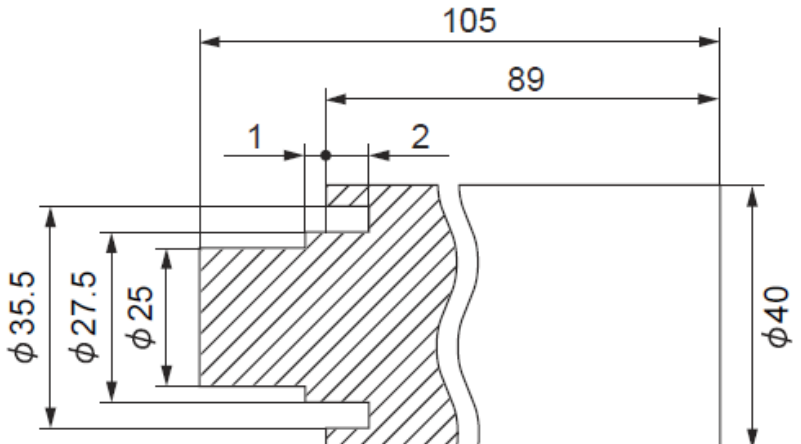
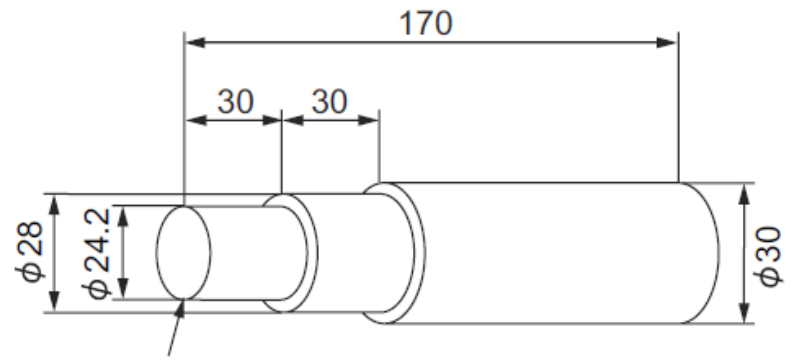
The top of this tube should be under the sealing surface of the filler neck for the pressure cap.

- 5) Fit the pressure cap on the filler neck.

Filler neck Part No.	Copper tube Part No.
129673-44110	129673-44150

Refer to 4.2.2 for tool 1 and tool 2.



Name of tool	Illustration
Press tool 1 for filler neck	 <p>(Tool 1)</p>
Press tool 2 for filler neck copper tube	 <p>(Tool 2)</p>
Stem seal insertion	