ENGINE BREAK-IN AND GENERAL RUNNING

1. Engine break-in period should be approximately 10 hours of operation at 75% of normal cruising speed.

2. On your trial cruise, check the propeller shaft for abnormal vibration. Realignment of the propeller shaft may be required if noticeable vibration is present. Boat should be in the water when checking alignment.

3. After the break-in period, an average cruising speed for a sail boat installation is about 80% of the maximum engine speed obtainable, to achieve hull speed.

4. Periodically check light indicators, ammeter, temperature and exhaust water for normal operation.

5. When shifting transmission, engine R.P.M. should be reduced to idle, then shift transmission firmly from one direction to another. A slight pause in neutral will allow propeller to slow and add life to transmission.

STOPPING THE ENGINE

1. Place throttle in the idle position.

2. Place transmission shift lever in neutral. (Center position.)

3. Leave engine idle for 1 minute for it to cool down.

4. To stop engine, hold throttle lever in the back position against the spring loading until the engine stops. Then release the throttle from the stop position and throttle will return to the idle position. Repeat if engine does not stop the first time.

S. Turn key to the “OFF” position to shut off the electric fuel pump and accessories.

6. Open battery master switch ONLY AFTER ENGINE HAS COME TO A COMPLETE STOP! This will prevent alternator and regulator damage.