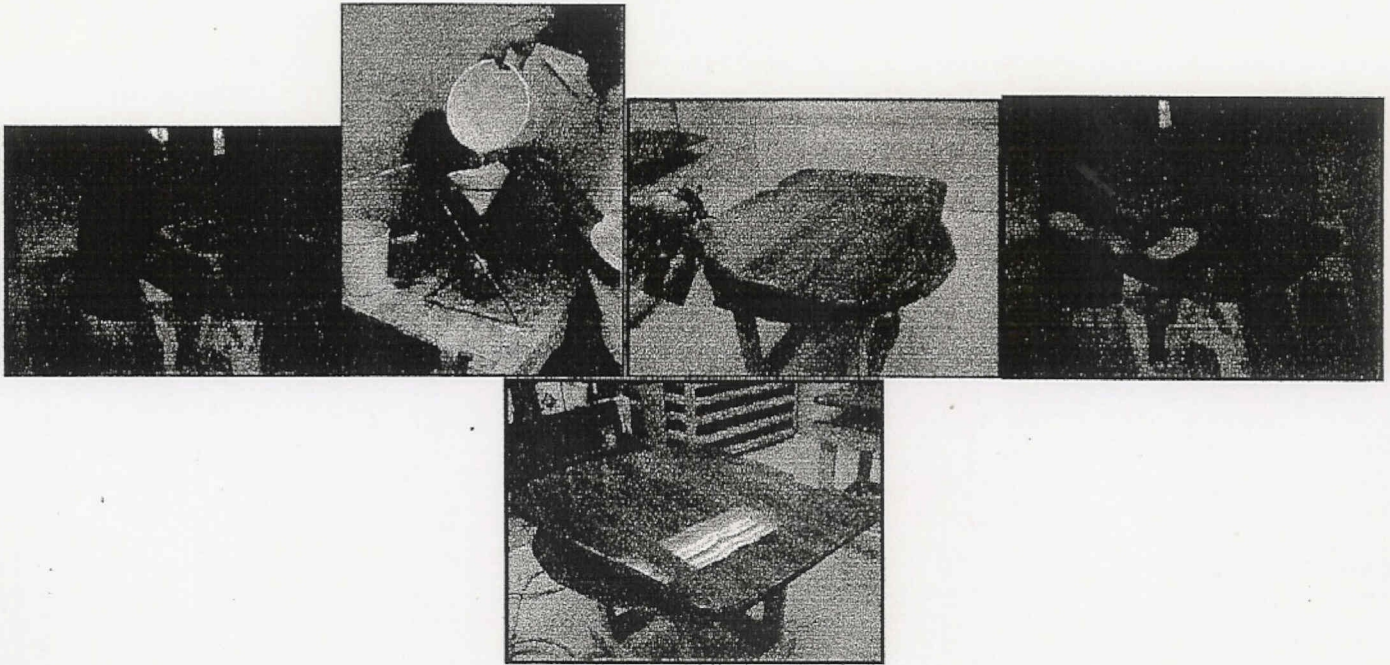


SOP HIGH GLOSS DINETTE TABLE FINISH



Day #1

1. Sand table with DA using 180 grit (Carbo. Paper Back).
2. Using an air nozzle blow dust and debris out of wood grain (Be sure to blow well)
3. Wipe with MEKP and let dry.
4. Spray an even coat of "Isolante" (Mixture contains 4 oz Isolante, 2 oz Catalyst, 8 oz MEKP) stir mixture well.
5. Let sit for 15-20 minutes.
6. Hand scuff with 220 grit (Carbo. Paper Back).
7. Spray an even 1st coat of polyester sealer.
8. Let sit for approximately 10 minutes.
9. Spray an even 2nd coat of polyester sealer with out sanding.
10. Look to see that grain is filled, if not then apply 3rd coat of polyester sealer with out sanding.
11. Let dry over night.

Day #2

1. Sand surface with special flat sander "Stuhr Brand" with 220 grit.
2. Wipe down with dry cotton rag.
3. Hand sand the edges and check for problems spots.
4. Blow off all dust and prepare for topcoat.
5. Apply 1st coat "Lucido glass urethane".
6. Let sit for approximately 10 minutes.
7. Apply 2nd coat "Lucido glass urethane".
8. Let part dry over night in dust free area.

Day #3

1. Sand surface with DA using 600 grit (3m Gold) paper.
2. Wipe off dust with a cotton rag.
3. Sand surface with DA using 800 grit (3m Gold) paper.
4. Wipe off dust with a cotton rag.
5. Using white 3m cut pad and 3m perfectit compound start buffing process.
6. Using 3m yellow polish pad and 3m liquid polish start final buffing process.
7. Final buffing continues until an expectable finish is achieved.