## ST50 Early ST60 Wind Vane Transducer Service

- **Step 1** Remove the black plastic anemometer cups and wind direction feather using a 1.5mm Allen key to remove stainless grub screws.
- **Step 2** Remove pods from housing. Carefully grip pod and rotate back and fore while pulling gently don't pull to hard as damage to wires / sensors can result. When pods are free they can be rotated several times to unravel wires, which will make step 3 easier.
- **Step 3** Remove PCBs sensors are **very fragile** so take great care. Plastic is also brittle with age. Method I use is place small flat screwdriver in slot and use it to push on underside of PCB. **Don't** lever plastic clips they break. Work round from slot to slot pushing PCB up a little at a time. The important point here is that PCB comes out square if it get twisted ceramic sensors will be damaged.
- Step 4 Now you have pods separated remove and discard old O-rings.
- **Step 5** Wind speed pod has 4 small magnets in plastic carrier. Pull the 4-magnet carrier of end of shaft with short nose pliers
- **Step 6** Warm plastic pods with hair drier this prevents brittle plastic cracking. Then while supporting pods push shafts and bearings out from inside.
- **Step 7** Remove old bearings from shafts. I use a vice to shatter small bearings (wear eye protection). Remove brass magnet from end of wind direction shaft.
- **Step 8** Clean shafts with some fine wet and dry. Fit new bearings to shafts, replace brass magnet to wind direction shaft.
- **Step 9** Warm the pods with hair drier then push shafts and bearings back into pods. Push the 4-magnets in carrier back onto <u>wind speed</u> shaft, Fit new 0- rings. Now hold shafts and spin pods they should spin free.
- **Step 10** Replace PCBs taking care that the locating key lines up with slot in PCB and that PCB goes in square. The fragile ceramic sensors need to slide into 2 slots inside the pod, Take great care not to damage ceramic sensors.
- **Step 11** Apply very small amount of silicone grease to 0 rings. Rotate pods several time to rave wires back up to make them short again then push pods into housing.
- Step 12 Apply a little silicone grease to top of bearings to keep weather out.
- **Step 13** If your wind direction shaft doesn't have a flat on it you will have to modify your wind direction feather molding using a 3mm drill to remove flat. Also use 3mm drill to open up hole in cups molding as it can be tight.
- **Step 14** Fit new grub screw with thread lock to wind direction feather. By placing square nut in slot inside molding. Fit other grub screw to
- **Step 15** Fit new black plastic anemometer cups and wind direction feather using 1.5mm Allen key to tighten stainless grub screws. You want grub screw points to go into groove in shaft.