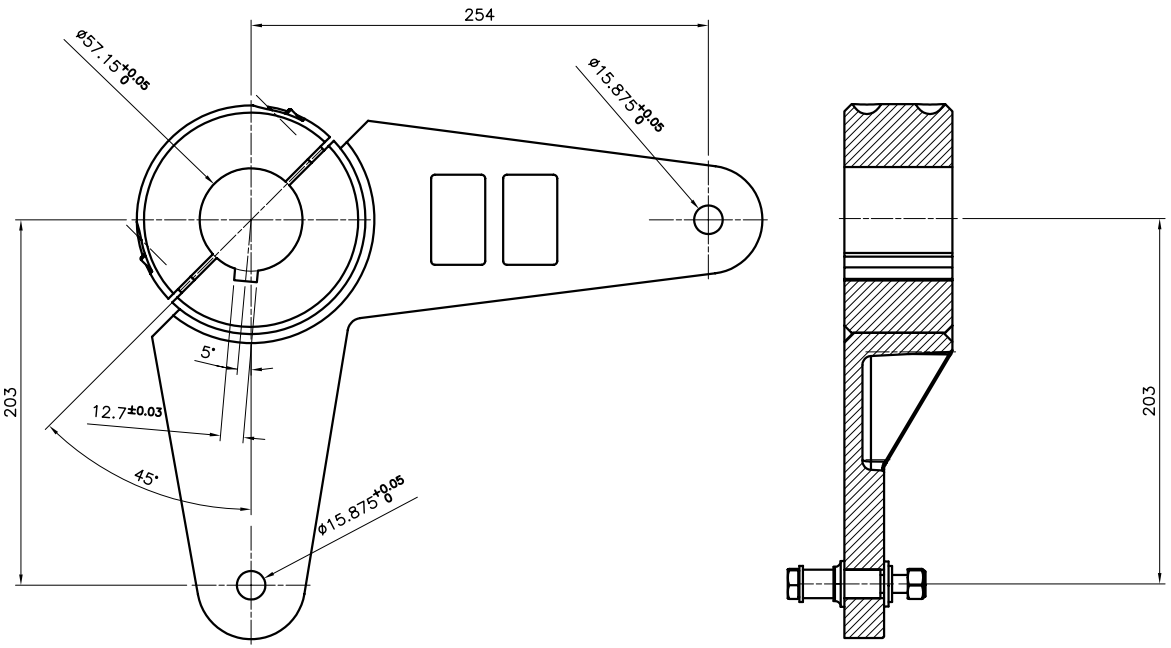
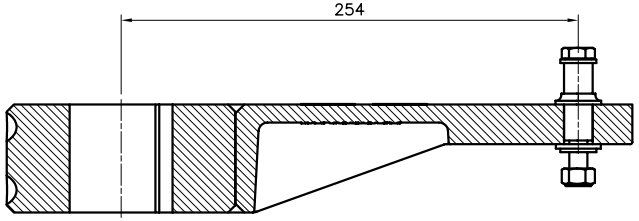
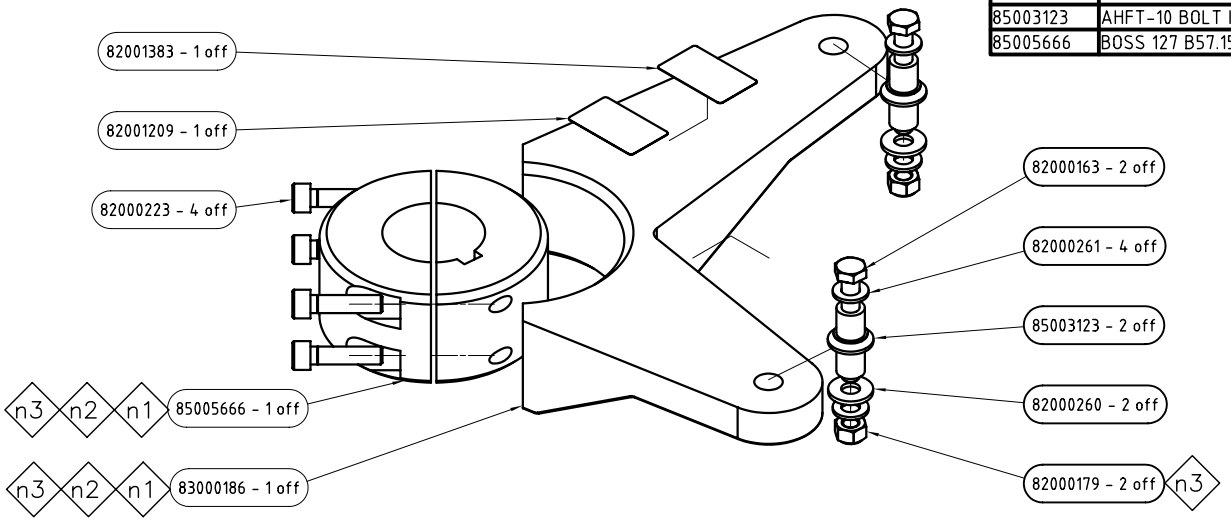




Name	Description	Qty
82000163	M10x70 HEX HD SCREW	2
82000179	M10 NYLOC NUT	2
82000223	M10 x 40 HEX SKT CAP SCREW	4
82000260	M10 PENNY WASHER	2
82000261	M10 FLAT WASHER	4
82000326	PAINT BLACK TEXTURED BN309E	0
82001209	LABEL METALISED POLY LASER	1
82001383	LABEL METALISED POLY LASER YELLOW	1
82100023	ALOCROM 1200	0
83000186	TANDEM LEVER 90° - 203 & 254mm CRS	1
85003123	AHFT-10 BOLT IN PIN	2
85005666	BOSS 127 B57.15	1



PRODUCTION NOTES:–

n1. **MACHINE KEYWAY ON BOSS AS SHOWN, DRILL HOLES ON TILLER CASTING AS SHOWN.**

n2. COMPONENT TO BE ALOCROM 1200 – MASK OFF CENTRE HUB, PIN HOLE AREA & PAINTED BLACK BN309E

n3. DO NOT TIGHTEN – FINGER TIGHT ONLY

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GENERAL NOTES:–

1. ALL DIMENSIONS IN MM UNLESS STATED OTHERWISE

2. GENERAL TOLERANCE OF ±0.2mm UNLESS STATED OTHERWISE

3. REMOVE ALL BURRS AND SHARP EDGES

4. GENERAL TOLERANCE OF +0.1/–0.0 FOR DRILL HOLES UNLESS STATED OTHERWISE

5. ALL ANGULAR DIMENSIONS TO BE ±0.5° UNLESS OTHERWISE SPECIFIED

6. M4 BOLTS TO BE TIGHTENED TO 2.5Nm ±0.5Nm

7. M5 BOLTS TO BE TIGHTENED TO 5.0Nm ±1.0Nm

8. M6 BOLTS TO BE TIGHTENED TO 9.0Nm ±1.0Nm

9. M8 BOLTS TO BE TIGHTENED TO 21.0Nm ±2.0Nm

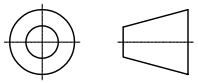
10. M10 BOLTS TO BE TIGHTENED TO 43.0Nm ±3.0Nm

DATE CHANGED	ISS	CHANGE DESC.	BY
10/04/07	A	FIRST ISSUE	YL

MATERIAL:–

SEE PARTS LIST

PROJECTION:–



SCALE:–	1:3 @ A3
DRAWN:–	YAT L
DATE:–	10/04/2007
SHEET:–	1 OF 1
CHECK'D:–	

TITLE:–

CU TANDEM TL FOR HUNTER 36

LEWMAR

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REV **A**