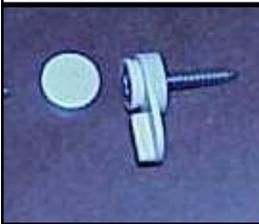


356 SOP FORWARD TOP HATCH INSTALLATION



Screen locks, spacer,
Screws & cover cap



#	#Ea.	Description	Size	Part #
1	1	Trim Ring	60 Beige	300670
2	1	Forward Top Hatch Kit	Coastline 60	300950
3	8	Fwd. Top Hatch Fasteners	#10 x1" O/H	465630

1. After opening and separating the parts of the hatch kit, take the large molded plastic cover then from the inside of the V-berth area place it in the large opening in the deck (make sure there are no voids in the putty between the deck and the headliner). Center and square the molded plastic in the opening it as well as possible then mark the mounting hole locations.
2. Remove the molding and drill the marked locations 1" deep with a 5/32" drill bit .
3. Assemble the screen locks, spacers, and screws provided in the kit (instructions for this is also provided in the kit) then place them thru the holes in the molding and secure the molding to the deck thru the pre-drilled holes. Tighten screws well but be sure the locks are still operable.
4. Place the cover caps provided in the kit over the screws.
5. Using a razor knife (and caution) trim the top of the molding back so the top of the molding is level with the top of the deck.
6. From the top of the deck place the hatch frame into the opening over the molding. The hinged side of the hatch frame will be on the aft side of the opening. Square up the hatch then mark the mounting hole locations.
7. Remove the hatch and drill the marked locations 1" deep with a 5/32" drill bit and C-7 countersink to score the top of the hole to keep the fiberglass from cracking.
8. Apply designated caulk (page 1, #1) between the opening and the drilled holes and on the drilled holes.
9. Replace the hatch frame (with the hinge side on the aft end) then secure the frame to the deck using the designated fasteners.
10. Clean up excess caulk with alcohol.

Revision Dates:

Expected Time: 30 min.

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