

ASSEMBLY No.		
REFERENCE	E03046	E03046:BK
1 (BELT GUIDE)	E03014	E03014:GY
2 (V-GROOVE)	E03037	E03037:GY
3 (FRONT DRIVE RING)	E02967	E02967:BK
4 (SPOKE SPLINE)	E02968	E02968:BK

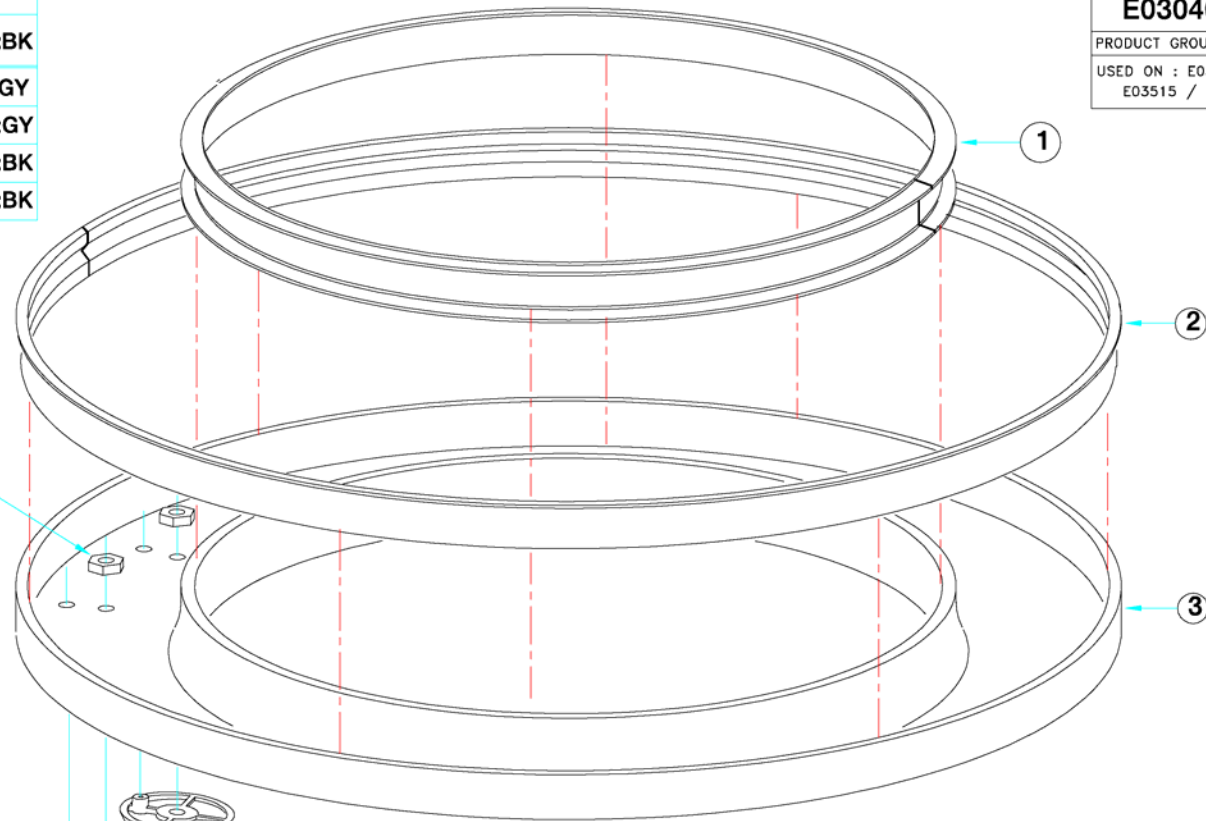
GLUE (1) AND (2) INTO (3)  
USING ARALDITE 2021 260123

200147 M4 HALF NUT (2 OFF)  
FIX USING LOCTITE 270

(2 OFF) 4


200230 M6 WASHER (2 OFF)  
MOUNT SMOOTH SIDE TOWARD RING

E02998 SCREW : M5 X 37 (2 OFF)



FOR E03046 ASSY - GREY RING WITH AQUA INSERTS & GREY SPLINES  
FOR E03046:BK ASSY - BLACK RING WITH GREY INSERTS & BLACK SPLINES

DRG. No:  
**E03046**  
**E03046:BK**  
PRODUCT GROUP : 811  
USED ON : E03051/2  
E03515 / E03516

DO NOT SCALE		IF IN DOUBT ASK		1275	2	25/11/98	UPGRADE TO INCLUDE BLACK ASSEMBLY (-BK)		
<b>SIMRAD</b>	STAR LANE, MARGATE, KENT CT9 4NP TEL: 01843 290290   FAX: 01843 290471 +44 1843 290290			Mod.No.	Issue	Date	Modifications		
	Material:			Drawn:	BPL	Checked:	Approved:	Tolerances + & -	ALL DIMENSIONS mm  1998
				Date:	25/11/98	Date	Date	0. = 0.50	
	Finish:			COMPUTER GENERATED DRAWING MANUAL MODIFICATION INVALIDATES CAD FILE.				0.0 = 0.25	
				Model:	WP100 / 300CX WP10 / WP30			0.00= 0.10	
	Date:			Title:			Drg No.:		Issue
13/10/97			NTS			ASSY : DRIVE RING		E03046 E03046:BK	2