

# 36 WINDSHIELD TRIM INSTALLATION Page 1 of 2



Headliner ready for trim rings. Whisper is stapled to the inside of the wood not the bottom.



Check trim rings for fit, there should be a 1/8" gap between the top of the ring & the windshield.



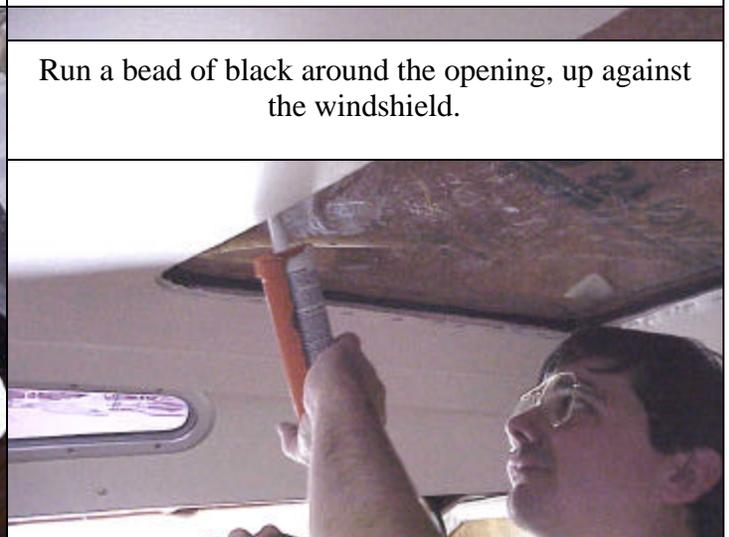
Grind down top of ring if necessary to obtain proper gap. Deburr ring after trimming.



Drill eight 3/16" holes approximately 4" in from the inside wall & centered on the flat (see next picture).



Run a bead of black around the opening, up against the windshield.



# 36 WINDSHIELD TRIM INSTALLATION Page 2 of 2



Spray inside lip of ring with soapy water to help keep the caulking from sticking to it.



Secure ring in place using #8 x 3/4" beige truss head screws.



Caulk any voids so there is a continuous bead of caulk around there entire piece.



Squeegee excess caulk off the windshield & trim ring.



Clean up excess caulk with soapy water.